



619G PVC CEMENT EXTRA-HEAVY BODY / SLOW SET

PART NUMBER	SIZE	MASTER QTY	LBS. PER CASE	UPC CODE
619G-3	Pint	12	16	671436257582
619G-4	Quart	12	31	671436257599
619G-5*	Gallon	6	56	671436257605

* Applicator not included

DESCRIPTION

619G is an industrial strength, extra heavy bodied PVC solvent cement designed specifically for use in joining all types of PVC (Poly Vinyl Chloride) pipe and fittings with interference fit through 30" diameter, including schedules 40 and 80. It is a slow setting, paste, gray PVC Cement. 619G meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A.

APPLICATION

619G is for use on all types of PVC piping systems including potable water, DWV (drain, waste, vent), industrial, conduit, irrigation, sewer and ideally formulated for joining large diameter pipe and fittings. 619G is slow setting to allow for sufficient time for application to pipe and fittings, especially in a hot climate and has excellent gap filling properties. 619G is manufactured to the high standard of ASTM D 2564 to ensure a quality product. A sample is kept from each batch to verify the quality. Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

SAFETY PRECAUTIONS

EXTREMELY FLAMMABLE. Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not in use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children.

TECHNICAL DATA

PRODUCT	BODY	COLOR	DENSITY	SET TIME
619G	Extra-Heavy	Clear	8.2 lb/gal	Slow

MAX VOC PER SCAQMD 1168/316A: 510 G/L
 SPECIFICATIONS: ASTM D 2564, SCAQMD 1168/316A
 HYDROSTATIC PRESSURE TEST: 400 psi min. (73° F, 2 hour cure)
 FLASH POINT: -4° F (closed cup)
 SHELF LIFE: 3 year minimum

LISTINGS:  



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Content matter is subject to change at any time. It is the user's responsibility to ensure the most updated revisions are obtained
619GSS - 3-2011



Product Submittal	
Job Name:	
Date:	
Part Number	Quantity
Architect:	
Contractor:	